







Model Curriculum

Sampling Tailor

SECTOR: APPAREL, MADE-UP'S AND HOME

FURNISHING

SUB-SECTOR: Apparel OCCUPATION: Tailoring

REF ID: AMH/Q0701, v1.0

NSQF LEVEL: 4















CURRICULUM COMPLIANCE TO QUALIFICATION PACK – NATIONAL OCCUPATIONAL STANDARDS

is hereby issued by the

APPAREL MADE-UPS AND HOME FURNISHING SECTOR SKILL COUNCIL

for the

MODEL CURRICULUM

Complying to National Occupational Standards of Job Role/ Qualification Pack: 'Sampling Tailor' QP No. 'AMH/Qo701 NSQF Level 4'

Date of Issuance: May 2nd, 2019

Valid up to*: May 2nd, 2023

*Valid up to the next review date of the Qualification Pack

Authorised Signatory
(Apparel Made-ups And Home Furnishing Sector Skill Council)









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CURRICULUM / SYLLABUS

This program is aimed at training candidates for the job of a "<u>Sampling Tailor</u>", in the "<u>Apparel, Made-Ups and Home Furnishing</u>" Sector/Industry and aims at building the following key competencies amongst the learner

Program Name	Sampling Tailor		
Qualification Pack Name and Reference ID.	AMH/Q0701, v1.0		
Version No.	1.0 Version Update Date 02/05/2019		
Pre-requisites to Training	8th standard, preferably.		
Training Outcomes	 Interpret the G (Techpack). Select the correct Carry out fabric components Stitch components Achieve product of Maintain work are 	tools and materials requirutting operations. s to produce garment samuality by contributing in stigations, afety and security at workparents samuality and security at workparents are security at wor	neet/Technical Package ed for sampling. ng garment sample. ple. itching operations.









This course encompasses <u>6</u> out of <u>6</u> National Occupational Standards (NOS) of "<u>Sampling Tailor</u>" Qualification Pack issued by "<u>Apparel, Made-Ups and Home Furnishing Sector Skill Council</u>".

Sr. M	lodule	Key Learning Outcomes	Equipment Required
1 In ar O	htroduction nd Orientation heory ouration nh:mm) 2:00 ractical ouration nh:mm) 0:00	 Describe the size and scope of the apparel industry. Explain roles and responsibilities of a 'Sampling Tailor'. Describe various employment opportunities for a 'Sampling Tailor' in the apparel industry. Describe the apparel production process and the role that the 'Sampling Tailor' plays in the process. 	White /black Board with Marker and Chalk, Duster
2 Priss	repare for ampling heory puration when the ment of the	 Describe the organization's policies, procedures, guidelines and standards for dealing with buyers/clients. Describe safe working practices and organisational procedures. Describe quality systems and other processes practiced in the organization. Identify organization's tools, templates and processes for quality drafting and pattern making and how to use these. Interpret the buyer's specifications. Describe how to interpret the techpack and garment specification sheet. Interpret the given techpack or specification sheet of the garment sample to be developed. Mark the coordinate points for darts and seams as per the design in the garment pattern accurately for construction. Describe various types of fabrics/apparels and garments and types of fabrics/apparels that require stitching by hand or machine stitching. Describe the characteristics of the garment materials and how they differ with each other. Identify various shades, sizes and thickness of threads. Identify various types of rims. Identify various types of trims. Identify formats followed in the sampling department such as: fabric worksheet, style confirmation sheet, fabric consumption request, study consumption chart, fabric requirement sheet (FRS) trims requirement sheet etc. Describe measurements and unit conversion 	Industrial Single Needle Lock Stitch Sewing Machine With Needle Guard , 5 thread Over Lock Machine with stool, Pressing Table, Iron/Press, Computer, Computer Peripherals, Printer, Projector /LCD, Design Patterns template (Quantity and variety may vary), Scissors(paper cutting), Tracing Wheel, Tailor's Chalk (Boxes, Quantity may vary), Pins and Safety Pins (Qt)y may vary, Dress Maker's Pin, Pin Cushion (One set), Scale, variety(eg: L scale, straight scale, french curve, hip curve, pattern master ,can be used depending on type of garments etc), Bobbin (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Bobbin Case (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Personal Protective Equipment (One









Sr.	Module	Key Learning Outcomes	Equipment Required
No.		techniques.	each type (Nose mask and
		teciniques.	Goggles)), Dress
			Form(size medium, male
			or female), Hanger,
			Cleaning Cloth, Sewing
			Threads (Surplus thread is
			used .The quantity, thread
			packaging, variety may
			vary as per requirement),
			Hand Needle (Various
			gauges, the quantity may
			vary depending on type of
			fabric, usage, breakage),
			Machine Needle, various
			gauges (Various Gauges,
			the quantity may vary
			depending on type of
			fabric, usage, breakage.
			The quantity and sizes may vary), Needle
			Threader, Garment
			(various styles, quantity
			may vary as per
			requirement), Made-ups
			Sample (various styles,
			quantity may vary as per
			requirement), Home
			Furnishing Sample
			(various styles, quantity
			may vary as per
			requirement), Fabric
			Yardages, surplus fabric,
			good quality muslin
			mandatory, other optional,
			quantity may vary), Required Trims/accessory
			(as per requirement),
			Machine Folders with
			Attachments (the quantity
			and variety may vary),
			Students Stools For
			Sewing, Teacher Table,
			Teacher'S Chair, Dustbin,
			Small Baskets For Storing
			and Keeping Trims, First
			Aid Box, Machine Oil,
			Sewing Kit Includes thread
			clipper/ thumb trimmer
			,seam ripper , tracing
			wheel), Small screws with
			screw drivers (Quantity
			may vary), Fire
			Extinguisher, Stationary
			Set, Documents set(Tech
]		Pack Sheets, size chart,









Sr. No.	Module	Key Learning Outcomes	Equipment Required
NO.			trim card ,fabric work sheet, style confirmation sheet, fabric consumption chart, fabric requirement sheet, trims requirement sheet, buyers comment sheet, record maintenance sheet etc.) (industrial), Seam Samples / Different Fabrics swatch file (one sample each type), Participant Manual/Notes, Student's Chair With Table Arm, White/Black Board Marker/Chalk and Duster, Dexterity Test Kit, Fusing, (woven/nonwoven, quantity and variety may vary), Cutting Table, Fabric
3	Perform Sampling process Theory Duration (hh:mm) 18:00 Practical Duration (hh:mm) 60:00 Corresponding NOS Code AMH/N0701	 Explain basic procedure of drafting and pattern making of garments. Identify garment components. Describe how to create the master pattern for stitching. Conform to company quality standards. Follow instructions as specified by the buyer and create the master pattern for the garment sample to be developed. Check with in charge /others when unsure of new product details. Collect the tools and materials required for sampling. Ensure that the garment pattern is as per the given style and measurement. Identify alterations in the pattern to meet customer requirements. Identify if the garment pattern does not meet product specification and take corrective action. Identify various formats followed in the sampling department such as fabric worksheet, style confirmation sheet, fabric consumption request, study consumption chart and fabric requirement sheet (FRS), trims requirement sheet. Identify stages of sampling and pre-sampling procedures. Describe tools and material requirements for sampling as per given specifications. Check the sampling material list with the given specifications in the techpack. Ensure that the work area is left safe and secure on completion of the work. List types of problems with quality and how to 	Cutting Scissors. Industrial Single Needle Lock Stitch Sewing Machine with Needle Guard, 5 thread Over Lock Machine with stool, Pressing Table, Iron/Press, Computer, Computer Peripherals, Printer, Projector /LCD, Design Patterns template (Quantity and variety may vary), Scissors(paper cutting), Tracing Wheel, Tailor's Chalk (Boxes, Quantity may vary), Pins and Safety Pins (Qty may vary, Dress Maker's Pin, Pin Cushion (One set), Scale, variety(eg: L scale, straight scale, french curve, hip curve, pattern master ,can be used depending on type of garments etc), Bobbin (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Bobbin Case (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Personal Protective Equipment (One each type (Nose mask and









Sr.	Module	Key Learning Outcomes	Equipment Required
No.		report them to appropriate people. Describe methods to present any ideas for improvement in production to line manager. State the importance of complying with written instructions. Describe reporting procedure in case of faults in own/ other processes. Identify authorized personnel to escalate problems to when they are outside the limit of responsibility of the job role. Perform operations at a rate which maintains workflow.	Goggles)), Dress Form(size medium, male or female), Hanger, Cleaning Cloth, Sewing Threads (Surplus thread is used .The quantity , thread packaging, variety may vary as per requirement), Hand Needle (Various gauges, the quantity may vary depending on type of fabric, usage, breakage), Machine Needle, various gauges (Various Gauges, the quantity may vary depending on type of fabric, usage, breakage. The quantity and sizes may vary), Needle Threader, Garment (various styles, quantity may vary as per requirement), Made-ups Sample (various styles, quantity may vary as per requirement), Home Furnishing Sample (various styles, quantity may vary as per requirement), Fabric Yardages, surplus fabric, good quality muslin mandatory, other optional, quantity may vary), Required Trims/accessory (as per requirement), Machine Folders with Attachments (the quantity and variety may vary), Students Stools For Sewing, Teacher Table, Teacher's Chair, Dustbin, Small Baskets For Storing and Keeping Trims, First Aid Box, Machine Oil, Sewing Kit Includes thread clipper/ thumb trimmer, seam ripper , tracing wheel), Small screws with screw drivers (Quantity may vary), Fire Extinguisher, Stationary Set, Documents set(Tech Pack Sheets, size chart, trim card ,fabric work









No. Module Reg Ecarning Outcomes	Equipment Required
4 Prepare for fabric cutting operations Theory Duration (hh:mm) 15:00 Practical Duration (hh:mm) 45:00 Corresponding NOS Code AMH/N0702 AMH/N0702 **Corresponding Nos Code Quality de repuirements, organizational policies and procedures as per the requirements of the job role. **Describe method of interpreting product specifications. **Describe methods of calculating the number of components required. **Describe methods of calculating the number of components required. **Describe method of identification of various materials used. **State common apparel/garment industry terminology. **Identify various garment components with their technical names as per style. **Explain the effect of nature of fabric (grain line shade, twill etc.) thickness of fabric, design characteristics of finished garment, cutting manually or using a machine. **Identify various garment components with their technical names as per style. **Explain the effect of nature of fabric (grain line shade, twill etc.) thickness of fabric, design characteristics of finished garment, cutting manually or using a machine. **Identify various garment have and procedures for dealing with them.	sheet, style confirmation sheet, fabric consumption chart, fabric requirement sheet, trims requirement sheet, buyers comment sheet, buyers comment sheet, record maintenance sheet etc.) (industrial), Seam Samples / Different sabrics swatch file (one sample each type), Participant Manual/Notes, Student's Chair With Table Arm, White/Black Board Marker/Chalk and Duster, Dexterity Test Kit, Fusing, woven/nonwoven, quantity and variety may vary), Cutting Table, Fabric Cutting Scissors. Industrial Single Needle Lock Stitch Sewing Machine with Needle Guard, 5 thread Over Lock Machine with stool, Pressing Table, Iron/Press, Computer, Computer Peripherals, Printer, Projector /LCD, Design Patterns template (Quantity and variety may vary), Scissors(paper cutting), Tracing Wheel, Tailor's Chalk (Boxes, Quantity may vary), Pins and Safety Pins (Qt)y may vary, Dress Maker's Pin, Pin Cushion (One set), Scale, variety(eg: L scale, straight scale, french curve, hip curve, pattern master ,can be used depending on type of garments etc), Bobbin (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Bobbin Case (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Personal Protective Equipment









Sr. No. Module	Key Learning Outcomes	Equipment Required
	Key Learning Outcomes	mask and Goggles)), Dress Form(size medium, male or female), Hanger, Cleaning Cloth, Sewing Threads (Surplus thread is used .The quantity , thread packaging, variety may vary as per requirement), Hand Needle (Various gauges, the quantity may vary depending on type of fabric, usage, breakage), Machine Needle, various gauges (Various Gauges, the quantity may vary depending on type of fabric, usage, breakage. The quantity and sizes may vary), Needle Threader, Garment (various styles, quantity may vary as per requirement), Made ups Sample (various styles, quantity may vary as per requirement), Home Furnishing Sample (various styles, quantity may vary as per requirement), Fabric Yardages, surplus fabric, good quality muslin mandatory , other optional, quantity may
		vary), Required Trims/accessory (as per requirement), Machine Folders with Attachments (the quantity and variety may vary), Students Stools For Sewing, Teacher Table, Teacher's Chair, Dustbin, Small Baskets For Storing and Keeping Trims, First Aid Box, Machine Oil, Sewing Kit Includes thread clipper/ thumb trimmer ,seam ripper , tracing wheel), Small screws with screw drivers (Quantity may vary), Fire Extinguisher, Stationary









Sr.	Module	Key Learning Outcomes	Equipment Required
No.			Pack Sheets, size chart, trim card ,fabric work sheet, style confirmation sheet, fabric consumption chart, fabric requirement sheet, trims requirement sheet, buyers comment sheet, record maintenance sheet etc.) (industrial), Seam Samples / Different Fabrics swatch file (one sample each type), Participant Manual/Notes, Student's Chair With Table Arm, White/Black Board Marker/Chalk and Duster, Dexterity Test Kit, Fusing, (woven/nonwoven, quantity and variety may vary), Cutting Table, Fabric Cutting Scissors.
5	Carry out fabric cutting operations for creating garment sample Theory Duration (hh:mm) 20:00 Practical Duration (hh:mm) 60:00 Corresponding NOS Code AMH/N0702	 Describe how to perform cutting operations and subsequent operations on materials. Explain fabric cutting technique used in the organisation to cut neatly and with precision. Explain the principles of taking measurements, cutting out, trimming, marking up and fitting. Identify estimates of material required for a particular garment. Calculate the fabric requirement for one garment sample. Confirm new product details from the sampling department in case of doubt/queries. Describe implications of using defective tools and machines on the materials. Identify various cutting tools and equipment required. Describe operating procedures. Describe quality standards for cutting garment sample components. Check the material/fabric with the given garment specification in techpack. Check the quality and characteristics of the material, match the required standards before starting to cut. Ensure that there are no defects on the material. Identify any defects and damage on the final product due to mishandling. Rectify defects and damage due to mishandling. Select the appropriate tools and materials for 	Industrial Single Needle Lock Stitch Sewing Machine with Needle Guard, 5 thread Over Lock Machine with stool, Pressing Table, Iron/Press, Computer, Computer Peripherals, Printer, Projector /LCD, Design Patterns template (Quantity and variety may vary), Scissors(paper cutting), Tracing Wheel, Tailor's Chalk (Boxes, Quantity may vary), Pins and Safety Pins (Qt)y may vary, Dress Maker's Pin, Pin Cushion (One set), Scale, variety(eg: L scale, straight scale, french curve, hip curve, pattern master ,can be used depending on type of garments etc), Bobbin (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Bobbin Case (Good Quality and industrial sewing machine bobbin,









Sr.	Module	Key Learning Outcomes	Equipment Required
No.		cutting. Cut the various garment components with precision. Ensure minimal wastage of fabric/material while cutting. State organisational procedures with regard to material re-usage and disposal. Dispose off waste materials safely and return re-useable materials to designated place. Place the cut components for stitching after counting the pieces. Ensure that the cut components are carefully placed to minimise the risk of damage.	requirement), Personal Protective Equipment (One each type (Nose mask and Goggles)), Dress Form(size medium, male or female), Hanger, Cleaning Cloth, Sewing Threads (Surplus thread is used .The quantity , thread packaging, variety may vary as per requirement), Hand Needle (Various gauges, the quantity may vary depending on type of fabric, usage, breakage), Machine Needle, various gauges (Various Gauges, the quantity may vary depending on type of fabric, usage, breakage. The quantity and sizes may vary), Needle Threader, Garment (various styles, quantity may vary as per requirement), Made-ups Sample (various styles, quantity may vary as per requirement), Home Furnishing Sample (various styles, quantity may vary as per requirement), Fabric Yardages, surplus fabric, good quality muslin mandatory , other optional, quantity may vary), Required Trims/accessory (as per requirement), Machine Folders with Attachments (the quantity and variety may vary), Students Stools For Sewing, Teacher Table, Teacher's Chair, Dustbin, Small Baskets For Storing and Keeping Trims, First Aid Box, Machine Oil, Sewing Kit Includes thread clipper/ thumb trimmer ,seam ripper , tracing wheel), Small screws with screw drivers (Quantity









No.		Key Learning Outcomes	Equipment Required
Theo Durat (hh:m 15:00 Pract Durat (hh:m 42:00 Corre NOS Code	ory tion nm) tical tion nm)) esponding	 Identify work targets with the supervisor and check for special instructions, if any. Identify potential hazards associated with the machines and the safety precautions that must be followed. Identify own responsibilities under health safety and environmental legislation. Ensure that the work area is free from hazards. Follow the instructions and specifications given in the techpack to stitch the sample. Clarify information on tasks from the concerned authority when the instructions are unclear. Use the correct tools and equipment. Check that the equipment is safe and set up in readiness for use. Select the correct component parts for the garment style being done. Check that the materials to be used are free from faults. Describe the importance of team work and harmonious working relationships. Describe process for offering/obtaining work related assistance. Describe the purpose of and how to use a specification chart. 	may vary), Fire Extinguisher, Stationary Set, Documents set(Tech Pack Sheets, size chart, trim card ,fabric work sheet, style confirmation sheet, fabric consumption chart, fabric requirement sheet, trims requirement sheet, buyers comment sheet, participant sheet etc.) (industrial samples / Different Fabrics swatch file (one sample each type), Participant Manual/Notes, Student's Chair With Table Arm, White/Black Board Marker/Chalk and Duster, Dexterity Test Kit, Fusing, (woven/nonwoven, quantity and variety may vary), Cutting Table, Fabric Cutting Scissors. Industrial Single Needle Lock Stitch Sewing Machine With Needle Guard , 5 thread Over Lock Machine with stool, Pressing Table, Iron/Press, Computer, Computer Peripherals, Printer, Projector /LCD, Design Patterns template (Quantity and variety may vary), Scissors(paper cutting), Tracing Wheel, Tailor's Chalk (Boxes, Quantity may vary), Pins and Safety Pins (Qt)y may vary, Dress Maker's Pin, Pin Cushion (One set), Scale, variety(eg: L scale, straight scale, french curve, hip curve, pattern master ,can be used depending on type of garments etc), Bobbin (Good Quality and industrial sewing machine









Sr. No.	Module	Key Learning Outcomes	Equipment Required
. 10.			Bobbin Case (Good
			Quality and industria
			sewing machine bobbin
			Quantity may vary as per
			requirement), Persona
			Protective Equipmen
			(One each type (Nose
			mask and Goggles))
			Dress Form(size medium
			male or female), Hanger
			Cleaning Cloth, Sewing
			Threads (Surplus thread
			is used .The quantity
			thread packaging, variety
			may vary as pe
			requirement), Hand
			Needle (Various gauges
			the quantity may vary
			depending on type of
			fabric, usage, breakage)
			Machine Needle, various
			gauges (Various Gauges
			the quantity may var
			depending on type of
			fabric, usage, breakage
			The quantity and size
			may vary), Needle
			Threader, Garmer
			(various styles, quantit
			may vary as pe
			requirement), Made-up
			Sample (various styles
			quantity may vary as pe
			requirement), Home
			Furnishing Sample
			(various styles, quantit
			may vary as pe
			requirement), Fabri
			Yardages, surplus fabric
			good quality musli
			mandatory , other
			optional, quantity ma
			vary), Require
			Trims/accessory (as pe
			requirement), Machin
			Folders with Attachment
			(the quantity and variet
			may vary), Student
			Stools For Sewing
			Teacher Table, Teacher
			Chair, Dustbin, Sma
			Baskets For Storing and
			Keeping Trims, First Ai
			Box, Machine Oil, Sewin
	1		Kit Includes thre









Sr. No.	Module	Key Learning Outcomes	Equipment Required
NO.			clipper/ thumb trimmer ,seam ripper , tracing wheel), Small screws with screw drivers (Quantity may vary), Fire Extinguisher, Stationary Set, Documents set(Tech Pack Sheets, size chart, trim card ,fabric work sheet, style confirmation sheet, fabric consumption chart, fabric requirement sheet, trims requirement sheet, buyers comment sheet, buyers comment sheet, puyers com
7	Stitching operations Theory Duration (hh:mm) 20:00 Practical Duration (hh:mm) 80:00 Corresponding NOS Code AMH/N0703	 Describe different apparels and their parts. Identify various sources of updates on apparels and other related areas. List common factors which affect stitching. Identify various range of techniques most suited to stitch various types of apparel. Identify common hazards in the work area and work place procedures for dealing with them. Describe the various components of equipment needed to stitch an item and their capabilities. Describe the characteristics of the materials and how they differ. Identify various attachments used on the sewing machine. Conform to company quality standards. Ensure that the materials used meet the specifications within a product or between a pair of products as required. Carry out test sews. Check needles and threads regularly. Check if fabric /Component is correctly marked and pieces cut as required. Ensure that the fabric pieces and linings are pinned or sewn together as per requirement, 	Industrial Single Needle Lock Stitch Sewing Machine With Needle Guard, 5 thread Over Lock Machine with stool, Pressing Table, Iron/Press, Computer, Computer Peripherals, Printer, Projector /LCD, Design Patterns template (Quantity and variety may vary), Scissors(paper cutting), Tracing Wheel, Tailor's Chalk (Boxes, Quantity may vary), Pins and Safety Pins (Qt)y may vary, Dress Maker's Pin, Pin Cushion (One set), Scale, variety(eg: L scale, straight scale, french curve, hip curve, pattern master ,can be used depending on type of garments etc), Bobbin (Good Quality and









Sr. No.	Module	Key Learning Outcomes	Equipment Required
NO.		and appropriately hung in readiness for assembly. Identify the procedure to follow when a needle breaks. Identify various parts of needles. Describe how to adjust the top tension. Optimize the positioning and layout of materials to ensure a smooth and rapid throughput. Check the equipment prior to stitching, including correct controls, correct attachments, correct needle and thread. Operate machines safely and in accordance with guidelines. Sew and apply trims by hand and machine. Ensure stitched products meets specification in terms of labels and trimmings. Stitch the correct materials in the right sequence as required by the product specification.	industrial sewing machine bobbin, Quantity may vary as per requirement), Bobbin Case (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Personal Protective Equipment (One each type (Nose mask and Goggles)), Dress Form(size medium, male or female), Hanger, Cleaning Cloth, Sewing Threads (Surplus thread is used .The quantity, thread packaging, variety may vary as per requirement), Hand Needle (Various gauges, the quantity may vary depending on type of fabric, usage, breakage), Machine Needle, various gauges (Various Gauges, the quantity may vary depending on type of fabric, usage, breakage. The quantity and sizes may vary), Needle Threader, Garment (various styles, quantity may vary as per requirement), Made-ups Sample (various styles, quantity may vary as per requirement), Home Furnishing Sample (various styles, quantity may vary as per requirement), Fabric Yardages, surplus fabric, good quality muslin mandatory, other optional, quantity may vary), Sequired Trims/accessory (as per requirement), Machine Folders with Attachments (the quantity and variety may vary), Students Stools For Sewing, Teacher Table, Teacher's Chair, Dustbin, Small Baskets For Storing and









Sr. No.	Module	Key Learning Outcomes	Equipment Required
			Keeping Trims, First Aid Box, Machine Oil, Sewing Kit Includes thread clipper/ thumb trimmer ,seam ripper , tracing wheel), Small screws with screw drivers (Quantity may vary), Fire Extinguisher, Stationary Set, Documents set(Tech Pack Sheets, size chart, trim card ,fabric work sheet, style confirmation sheet, fabric consumption chart, fabric requirement sheet, trims requirement sheet, buyers comment sheet, buyers comment sheet, puyers constituted that puyers comment sheet, puye
8	Post Stitching operations Theory Duration (hh:mm) 20:00 Practical Duration (hh:mm) 45:00 Corresponding NOS Code AMH/N0703	 Ensure that the stitched product conforms to shape and size requirement. Inspect stitched products against specifications. Perform complex stitching operations with precision and accuracy. Carry out alterations to meet customer requirements. Describe the actions to take in the event if a machine ceases to function correctly. Identify contact person in case of queries on procedure or products and for resolving issues related to defective machines, tools and/or equipment. State protocol and format for reporting work related risks/ problems. Identify method of obtaining/giving feedback related to performance. Report faults in the materials, when identified. Report any damaged work to the concerned authority. Follow company reporting procedures about defective tools and machines which affect work 	Industrial Single Needle Lock Stitch Sewing Machine With Needle Guard , 5 thread Over Lock Machine with stool, Pressing Table, Iron/Press, Computer, Computer Peripherals, Printer, Projector /LCD, Design Patterns template (Quantity and variety may vary), Scissors(paper cutting), Tracing Wheel, Tailor's Chalk (Boxes, Quantity may vary), Pins and Safety Pins (Qt)y may vary, Dress Maker's Pin, Pin Cushion (One set), Scale, variety(eg: L scale, straight scale, french curve, hip curve, pattern









Sr.	Modulo	Koy Loarning Outcomes	Equipment Beautyed
Sr. No.	Module	and report risks/problems likely to affect services to the relevant person promptly and accurately. Explain various parts of a garment such as pockets, fronts, backs, collars, cuffs, sleeves, etc. Describe how to assemble different garment parts to make the final product. Identify the problems encountered when stitching different types of apparels. Explain various types of defects. Explain the various parts of a sewing machine and their application. Describe maintenance, adjustment and replacement of worn parts on the machines required for different types of attachment. State guidelines for storage and disposal of waste materials. Ensure production of minimum wastage while working.	master ,can be used depending on type of garments etc), Bobbin (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Bobbin Case (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Personal Protective Equipment (One each type (Nose mask and Goggles)), Dress Form(size medium, male or female), Hanger, Cleaning Cloth, Sewing Threads (Surplus thread is used .The quantity , thread packaging, variety may vary as per requirement), Hand Needle (Various gauges, the quantity may vary depending on type of fabric, usage, breakage), Machine Needle, various gauges (Various Gauges, the quantity may vary depending on type of fabric, usage, breakage. The quantity and sizes may vary), Needle Threader, Garment (various styles, quantity may vary as per requirement), Madeups Sample (various styles, quantity may vary as per requirement), Home Furnishing Sample (various styles, quantity may vary as per requirement), Fabric Yardages, surplus fabric, good quality muslin mandatory , other optional, quantity may vary), Required Trims/accessory (as per requirement), Machine Folders with Attachments (the quantity and variety may vary), Students









Sr. No.	Module	Key Learning Outcomes	Equipment Required
			Stools For Sewing, Teacher Table, Teacher'S Chair, Dustbin, Small Baskets For Storing and Keeping Trims, First Aid Box, Machine Oil, Sewing Kit Includes thread clipper/ thumb trimmer, seam ripper, tracing wheel), Small screws with screw drivers (Quantity may vary), Fire Extinguisher, Stationary Set, Documents set(Tech Pack Sheets, size chart, trim card, fabric work sheet, style confirmation sheet, fabric consumption chart, fabric requirement sheet, trims requirement sheet, trims requirement sheet, buyers comment sheet, record maintenance sheet etc.) (industrial), Seam Samples / Different Fabrics swatch file (one sample each type), Participant Manual/Notes, Student's Chair With Table Arm, White/Black Board Marker/Chalk andDuster, Dexterity Test Kit, Fusing, (woven/nonwoven, quantity and variety may vary), Cutting Table, Fabric Cutting Scissors.
9	Contribute to achieve sample quality in stitching operations	 State the organisation's procedures and guidelines. Describe quality systems and sewing processes practiced in the organization. State equipment operating procedures/manufacturer's instructions. Identify and use materials required based on 	Industrial Single Needle Lock Stitch Sewing Machine with Needle Guard , 5 thread Over Lock Machine with stool, Pressing Table,
	Theory Duration (hh:mm) 15:00 Practical Duration (hh:mm) 40:00 Corresponding	 Identify and use materials required based on the specifications given in the techpack. State own responsibilities at work during production. Identify limits of personal responsibility. State reporting procedure in case of faults in own/other processes. State the importance of documentation. Ensure that the testing, sorting and track feeding of the products are done as per organisational standards. 	Iron/Press, Computer, Computer Peripherals, Printer, Projector /LCD, Design Patterns template (Quantity and variety may vary), Scissors(paper cutting), Tracing Wheel, Tailor's Chalk (Boxes, Quantity may vary), Pins and Safety Pins (Qt)y may









Sr.	Module	Key Learning Outcomes	Equipment Required
No.		, ,	1 1
	NOS Code AMH/NO704	according to instructions. Ensure that the final product conforms to the allowed tolerance limits. Complete relevant documentation as per organisational standards. Maintain the documentation according to organisational norms.	Pin Cushion (One set), Scale, variety(eg: L scale, straight scale, french curve, hip curve, pattern master, can be used depending on type of garments etc), Bobbin (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Bobbin Case (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Personal Protective Equipment (One each type (Nose mask and Goggles)), Dress Form(size medium, male or female), Hanger, Cleaning Cloth, Sewing Threads (Surplus thread is used .The quantity, thread packaging, variety may vary as per requirement), Hand Needle (Various gauges, the quantity may vary depending on type of fabric, usage, breakage), Machine Needle, various gauges (Various Gauges, the quantity may vary depending on type of fabric, usage, breakage. The quantity may vary depending on type of fabric, usage, breakage. The quantity may vary depending on type of fabric, usage, breakage. The quantity may vary depending on type of fabric, usage, breakage. The quantity may vary depending on type of fabric, usage, breakage. The quantity may vary depending on type of fabric, usage, breakage. The quantity may vary depending on type of fabric, usage, breakage. The quantity may vary depending on type of fabric, usage, breakage. The quantity may vary depending on type of fabric, usage, breakage. The quantity may vary depending on type of fabric, usage, breakage. The quantity may vary depending on type of fabric, usage, breakage. The quantity may vary depending on type of fabric, usage, breakage. The quantity may vary depending on type of fabric, usage, breakage. The quantity may vary depending on type of fabric, usage, breakage. The quantity may vary depending on type of fabric, usage, breakage. The quantity may vary depending on type of fabric, usage, breakage.









Sr. No.	Module	Key Learning Outcomes	Equipment Required
			requirement), Machine Folders with Attachments (the quantity and variety may vary), Students Stools For Sewing, Teacher Table, Teacher'S Chair, Dustbin, Small Baskets For Storing and Keeping Trims, First Aid Box, Machine Oil, Sewing Kit Includes thread clipper/ thumb trimmer ,seam ripper , tracing wheel), Small screws with screw drivers (Quantity may vary), Fire Extinguisher, Stationary Set, Documents set(Tech Pack Sheets, size chart, trim card ,fabric work sheet, style confirmation sheet, fabric consumption chart, fabric requirement sheet, trims requirement sheet, buyers comment sheet, record maintenance sheet etc.) (industrial), Seam Samples / Different Fabrics swatch file (one sample each type), Participant Manual/Notes, Student's Chair With Table Arm, White/Black Board Marker/Chalk and Duster, Dexterity Test Kit, Fusing, (woven/nonwoven, quantity and variety may vary), Cutting Table, Fabric Cutting Scissors.
10	Fault detection in stitching operations Theory Duration	 Describe different techniques and methods used to detect faults. Describe types of faults which may occur, how they are identified and methods to rectify them. Identify acceptable solutions for particular faults. 	Industrial Single Needle Lock Stitch Sewing Machine with Needle Guard , 5 thread Over Lock Machine with stool,
	(hh:mm) 15:00 Practical Duration (hh:mm)	 Describe the types of adjustments suitable for specific types of faults. Identify faults and take appropriate action for rectification. Follow organisational norms in case the 	Pressing Table, Iron/Press, Computer, Computer Peripherals, Printer, Projector /LCD, Design Patterns template (Quantity and variety may
	40:00 Corresponding	materials and products do not conform to quality standards. • Report and replace identified faulty materials	vary), Scissors(paper cutting), Tracing Wheel,









Sr.	Madula	Vov. Learning Outsers	Equipment Demoired
No.	Module	Key Learning Outcomes	Equipment Required
	NOS Code AMH/N0704	and component parts which do not meet the specifications. Identify modifiable defects and rework on them. Fault-find materials and components for creased, stained, damage and incorrectly made-up component parts. Report faults in other processes to the appropriate person. Maintain the required productivity and quality levels. Ensure that the product is as per specifications by applying adjustments promptly.	Tailor's Chalk (Boxes, Quantity may vary), Pins and Safety Pins (Qt)y may vary, Dress Maker's Pin, Pin Cushion (One set), Scale, variety(eg: L scale, straight scale, french curve, hip curve, pattern master ,can be used depending on type of garments etc), Bobbin (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Bobbin Case (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Personal Protective Equipment (One each type (Nose mask and Goggles)), Dress Form(size medium, male or female), Hanger, Cleaning Cloth, Sewing Threads (Surplus thread is used .The quantity , thread packaging, variety may vary as per requirement), Hand Needle (Various gauges, the quantity may vary depending on type of fabric, usage, breakage), Machine Needle, various gauges (Various Gauges, the quantity may vary depending on type of fabric, usage, breakage. The quantity may vary depending on type of fabric, usage, breakage. The quantity may vary as per requirement), Needle Threader, Garment (various styles, quantity may vary as per requirement), Sample (various styles, quantity may vary as per requirement), Fabric Yardages, surplus fabric, good quality muslin









Sr. No.	Module	Key Learning Outcomes	Equipment Required
			mandatory , other optional, quantity may vary), Required Trims/accessory (as per requirement), Machine Folders with Attachments (the quantity and variety may vary), Students Stools For Sewing, Teacher Table, Teacher'S Chair, Dustbin, Small Baskets For Storing and Keeping Trims, First Aid Box, Machine Oil, Sewing Kit Includes thread clipper/ thumb trimmer ,seam ripper , tracing wheel), Small screws with screw drivers (Quantity may vary), Fire Extinguisher, Stationary Set, Documents set(Tech Pack Sheets, size chart, trim card ,fabric work sheet, style confirmation sheet, fabric consumption chart, fabric requirement sheet, trims requirement sheet, trims requirement sheet, buyers comment sheet, record maintenance sheet etc.) (industrial), Seam Samples / Different Fabrics swatch file (one sample each type), Participant Manual/Notes, Student's Chair With Table Arm, White/Black Board Marker/Chalk andDuster, Dexterity Test Kit, Fusing, (woven/nonwoven, quantity and variety may vary), Cutting Table, Fabric Cutting Scissors.
11	Inspection of products in stitching operations Theory Duration (hh:mm) 15:00 Practical	 Report to the relevant authority when the work flow of other production areas disrupts work. Identify the consequences of stitching components out of sequence and how to prevent them from occurring. Identify the types of seams/hems/finish used and the purposes they serve. Identify the effect of seams/hems not sewn to specifications. Identify reasons for keeping stitched items out 	Industrial Single Needle Lock Stitch Sewing Machine with Needle Guard , 5 thread Over Lock Machine with stool, Pressing Table, Iron/Press, Computer, Computer Peripherals, Printer, Projector /LCD,









Sr.	M. I.I.	Karala anni an Oata anna	F
No.	Module	Key Learning Outcomes	Equipment Required
	Duration (hh:mm) 35:00 Corresponding NOS Code AMH/N0704	of contamination. Explain types of inspection methods that can be used. Describe the importance of marking and segregating rejects. Identify the reject mark. Place rejected products in the designated location. Identify the consequences of not rectifying problems. Carry out work safely and at a rate which maintains work flow.	Design Patterns template (Quantity and variety may vary), Scissors(paper cutting), Tracing Wheel, Tailor's Chalk (Boxes, Quantity may vary), Pins and Safety Pins (Qt)y may vary, Dress Maker's Pin, Pin Cushion (One set), Scale, variety(eg: L scale, straight scale, french curve, hip curve, pattern master ,can be used depending on type of garments etc), Bobbin (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Bobbin Case (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Personal Protective Equipment (One each type (Nose mask and Goggles)), Dress Form(size medium, male or female), Hanger, Cleaning Cloth, Sewing Threads (Surplus thread is used .The quantity , thread packaging, variety may vary as per requirement), Hand Needle (Various gauges, the quantity may vary depending on type of fabric, usage, breakage), Machine Needle, various gauges (Various Gauges, the quantity may vary depending on type of fabric, usage, breakage), Machine Needle, various gauges (Various Gauges, the quantity may vary depending on type of fabric, usage, breakage), Machine Needle, various gauges (Various Gauges, the quantity may vary as per requirement), Hand Needle (Various styles, quantity may vary as per requirement), Madeups Sample (various styles, quantity may vary as per requirement), Home Furnishing Sample (various styles, quantity way vary as per requirement), Home Furnishing Sample (various styles, quantity









Sr.	Madula	Kau Laamin n Outaamaa	Faurinment Described
No.	Module	Key Learning Outcomes	Equipment Required
			may vary as per requirement), Fabric Yardages, surplus fabric, good quality muslin mandatory , other optional, quantity may vary), Required Trims/accessory (as per requirement), Machine Folders with Attachments (the quantity and variety may vary), Students Stools For Sewing, Teacher Table, Teacher'S Chair, Dustbin, Small Baskets For Storing and Keeping Trims, First Aid Box, Machine Oil, Sewing Kit Includes thread clipper/ thumb trimmer ,seam ripper , tracing wheel), Small screws with screw drivers (Quantity may vary), Fire Extinguisher, Stationary Set, Documents set(Tech Pack Sheets, size chart, trim card ,fabric work sheet, style confirmation sheet, fabric consumption chart, fabric requirement sheet, trims requirement sheet, trims requirement sheet, trims requirement sheet, trims requirement sheet, record maintenance sheet etc.) (industrial), Seam Samples / Different Fabrics swatch file (one sample each type), Participant Manual/Notes, Student's Chair With Table Arm, White/Black Board Marker/Chalk andDuster, Dexterity Test Kit, Fusing, (woven/nonwoven,
			quantity and variety may vary), Cutting Table,
			Fabric Cutting Scissors.
12	Maintain work area, tools and	Describe safe working practices for cleaning and maintenance of equipment	White and Black Board, White and Black Board
	machines	and maintenance of equipment.Describe effects of contamination on products	Marker,
		i.e. Machine oil, dirt etc.	documents related
	Theory	 Identify different types of cleaning equipment and substances and their use. 	to health and safety measures.









Sr. No.	Module	Key Learning Outcomes	Equipment Required
140.	Duration (hh:mm) 20:00 Practical Duration (hh:mm) 16:00 Corresponding NOS Code AMH/N0102	 Handle materials and tools safely and correctly. Use cleaning equipment and methods appropriate for the work to be carried out. Use correct lifting and handling procedures. Carry out regular running maintenance of tools and equipment within agreed schedules and limits of responsibility. Carry out safe working practices for cleaning and maintenance of equipment. Maintain a comfortable position with correct posture while working. Identify different ways of minimizing wastage. Carry out cleaning according to schedules and limits of responsibility. Store cleaning equipment safely at the designated place after use. 	
13	Maintain health, safety and security at workplace Theory Duration (hh:mm) 20:00 Practical Duration (hh:mm) 10:00 Corresponding NOS Code AMH/N0103	 Explain health and safety related practices applicable at the workplace. Describe layout of the plant and details of emergency exits, escape routes, emergency equipment and assembly points. State environmental management system related procedures at the workplace. Follow environment management system related procedures. Comply with health and safety related instructions applicable in the workplace. List potential hazards, risks and threats based on nature of operations. List potential risks due to own actions and methods to minimize these. Describe potential accidents, emergencies and response to these scenarios. Monitor the workplace and work processes for potential risks and threats. Ensure the work area is free from potential hazards. Report hazards and potential risks/ threats to supervisors or other authorized personnel. Carry out periodic walk-through to keep work area free from hazards and obstructions, if assigned. Seek clarifications, from supervisors or other authorized personnel in case of perceived risks. State reporting protocol and documentation required. Describe occupational health and safety risks and methods. State organizational procedures for safe handling of equipment and machine operations. Explain various personal protective equipment and their method of use. Use appropriate personal protective equipment as per protocol. 	White /Black Board with Marker and Chalk, Duster, first aid kit, various types of fire extinguishers.









Sr. No.	Module	Key Learning Outcomes	Equipment Required
		 Report unsafe equipment and other dangerous occurrences. Explain identification, handling and storage of hazardous substances. Describe elements of proper disposal system for waste and by-products. Identify signage related to health and safety and their meaning. List details of personnel trained in first aid, fire-fighting and emergency response. Describe actions to take in the event of a mock drill/ evacuation procedures or actual accident, emergency or fire. Participate in mock drills/ evacuation procedures organized at the workplace. Undertake first aid, fire-fighting and emergency response training. Follow organisational procedures in the event of fire, emergencies or accidents. Follow organization procedures for shutdown and evacuation when required. Carry out own activities in line with approved guidelines and procedures. Ensure minimum health and safety risks to self and others due to own actions. Identify malfunctions in machinery and equipment. Correct malfunctions in machinery and equipment as per organisational norms. Report any service malfunctions that cannot be rectified. Store materials and equipment in line with manufacturer's and organizational requirements. Safely handle and move waste and debris. State importance of sound health, hygiene and good habits. Describe ill-effects of alcohol, tobacco and drugs. Maintain a healthy lifestyle and guard against dependency on intoxicants. Demonstrate basic first aid. Demonstrate basic first aid. Demonstrate basic CPR. 	
14	Soft Skills Theory Duration (hh:mm) 03:00 Practical Duration (hh:mm) 02:00	 Explain the importance of effective communication. Communicate effectively with others. Identify and follow personal grooming and hygiene. Follow organization procedures and maintain personal health and hygiene and avoid habits like ghutka, tobacco etc. Interact effectively in a group. Manage time effectively. 	White /Black Board with Marker and Chalk, Duster









Sr. No.	Module	Key Learning Outcomes	Equipment Required
	Corresponding NOS Code Bridge Module	 Explain the importance of resume and prepare your resume. Prepare for interviews. 	
	Total Duration 720:00	Unique Equipment Required: Industrial Single Needle Lock Stitch Sewing Machine , 5 thread Over Lock Machine with stool, Pressing Ta	ble, Iron/Press, Computer,
	Theory Duration 210:00		ng), Tracing Wheel, Tailor's ins (Qt)y may vary, Dress
	Chalk (Boxes, Quantity may vary), Pins and Safety Pins (Qt)y may vary, Dress Maker's Pin, Pin Cushion (One set), Scale, variety(eg: L scale, straight scale, french curve, hip curve, pattern master ,can be used depending on type of garments etc), Bobbin (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Bobbin Case (Good Quality and industrial sewing machine bobbin, Quantity may vary as per requirement), Personal Protective Equipment (One each type (Nose mask and Goggles)), Dress Form (size medium, male or female), Hanger, Cleaning Cloth, Sewing Threads (Surplus thread is used .The quantity , thread packaging, variety may vary as per requirement), Hand Needle (Various gauges, the quantity may vary depending on type of fabric, usage, breakage), Machine Needle, various gauge (Various Gauges, the quantity may vary depending on type of fabric, usage, breakage. The quantity and sizes may vary), Needle Threader, Garment (various styles, quantity may vary as per requirement), Home Furnishing Sample (various styles, quantity may vary as per requirement), Home Furnishing Sample (various styles, quantity may vary as per requirement), Home Furnishing Sample (various styles, quantity may vary as per requirement), Home Furnishing Sample (various styles, quantity may vary as per requirement), Sample (various styles, quantity may vary as per requirement), Machine Folders with Attachments (the quantity and variety may vary), Students Stools For Sewing, Teacher Table, Teacher's Chair, Dustbin, Small Baskets For Storing and Keeping Trims, First Aid Box, Machine Oil, Sewing Kit Includes thread clipper/ thumb trimmer , sear ripper , tracing wheel), Small screws with screw drivers (Quantity may vary), Fire Extinguisher, Stationary Set, Documents set (Tech Pack Sheets, size chair.		depending on type of ewing machine bobbin, (Good Quality and as per requirement), emask and Goggles)), Cleaning Cloth, Sewing depackaging, variety may ges, the quantity may vary ine Needle, various gauges on type of fabric, usage, Threader, Garment (various ups Sample (various styles, aning Sample (various styles, surplus fabric, good ay vary), Required ers with Attachments (the sewing, Teacher Table, and Keeping Trims, First per/ thumb trimmer ,seam ers (Quantity may vary),
		fabric requirement sheet, trims requirement sheet, bu record maintenance sheet etc) (industrial), Seam Sa swatch file (one sample each type), Participant Manu With Table Arm, White/Black Board Marker/Chalk and Fusing, (woven/nonwoven, quantity and variety may Cutting Scissors.	mples / Different Fabrics al/Notes, Student's Chair d Duster, Dexterity Test Kit,

Grand Total Course Duration: 720 Hours, 0 Minutes

(This syllabus/ curriculum has been approved by <u>Apparel, Made-Ups and Home Furnishing</u> <u>Sector Skill Council)</u>









Trainer Prerequisites for Job role: "Sampling Tailor" mapped to Qualification Pack: "AMH/Q0701 v1.0"

Sr. No.	Area	Details
1	Job Description	To deliver accredited training service, mapping to the curriculum detailed above, in accordance with Qualification Pack "AMH/Q0701"
2	Personal Attributes	The candidate should have aptitude for conducting training, pre /post work to ensure competent, employable candidates at the end of training. Strong communication skills, interpersonal skills, ability to work as team; diligent and is passionate for maintaining the quality in content and training delivery methodology. Candidate should have basic understanding of English language; however this should not be a restrictive criterion as long as the candidate is willing and open to learn. He/she must be able to speak, read and write in the local language.
3	Minimum Educational Qualifications	 Diploma of minimum 1 year duration in the relevant trade Graduate in the relevant trade
4a	Domain Certification	Certified for Job Role: "Sampling Tailor" mapped to QP: "AMH/Q0701, v 1.0". Minimum accepted score as per SSC guidelines is 80%.
4b	Platform Certification	Recommended that the Trainer is certified for the Job Role: "Trainer", mapped to the Qualification Pack: "MEP/Q2601" with scoring of minimum 80%.
5	Experience	 Diploma of minimum 1 year duration in the relevant trade with 2 years of work experience in relevant trade Graduation in relevant trade with minimum 2 years of work experience in relevant trade, He should be able to communicate in English and local language. He should have knowledge of equipment, tools, material, Safety, Health and Hygiene.









Annexure: Assessment Criteria

Job Role Sampling Tailor

Qualification Pack AMH/Q0701, version 1.0

Sector Skill Council AMHSSC

Guidelines for Assessment

- 1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC.
- 2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC.
- 3. Assessment will be conducted for all compulsory NOS, and where applicable, on the selected elective/option NOS/set of NOS.
- 4. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below)
- 5. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/training center based on this criteria
- 6. To pass the Qualification Pack, every trainee should score a minimum of 70% aggregate in QP

				Marks Allocation			
		Total Marks 400	Out Of	Theory	Skills Practical	Viva	
1.AMH/N0701 Prepare For sampling	PC1. Analyze and interpret the given Tech pack or specification sheet of the garment sample to be developed		5	1	2	2	
	PC2. Check the garment pattern as per the given style and measurement	55	5	1	2	2	
	PC3. Mark the coordinate points for darts and seams as per the design in the garment pattern accurately for construction		5	1	3	1	
	PC4. Follow instructions as specified by the buyer and create the master pattern for the garment sample to be developed		5	1	3	1	
	PC5. Check the sampling material list with the given specifications in the techpack		4	1	2	1	









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	PC6. Conform to company quality standards		4	1	1	2
	PC7. Minimise and dispose the waste materials in the approved manner		3	1	1	1
	PC8. Understand alterations in the pattern to meet customer requirements		5	2	1	2
	PC9. Respond appropriately if the garment pattern do not meet product specification and take corrective action		5	2	1	2
	PC10. Leave work area safe and secure when work is complete		4	1	2	1
	PC11. Collect the tools and materials required for sampling		4	2	1	1
	PC12. Check with in charge /others when unsure of new product details		3	1	1	1
	PC13. Carry out Operations at a rate which maintains workflow		3	1	1	1
		Total	55	16	21	18
2. AMH/N0702	PC1. Select the appropriate tools and materials for cutting		3	1	1	1
Carry out fabric cutting operations for preparing	PC2. Check the material/fabric with the given garment specification in techpack		6	2	3	1
garment sample	PC3. Check the quality and characteristics of the material, match the required standards before starting to cut		6	1	4	1
	PC4. Ensure there are no defects on the material		6	2	3	1
	PC5. Cut the various garment components with precision	65	8	2	5	1
	PC6. Avoid fabric/material wastage while cutting		8	2	4	2
	PC7. Dispose of waste materials safely and return re-useable materials		3	1	1	1
	PC8. Place the cut components for stitching after counting the pieces		4	1	2	1
	PC9. Make sure the cut components are carefully placed to minimise the risk of damage		4	2	1	1
	PC10. Check with sampling department when unsure of new product details		4	2	1	1
	PC11. Calculate the fabric requirement for one garment sample		5	3	1	1









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	PC12. Identify and respond to any defects and damage due to mishandling		5	1	3	1
	PC13. Work in conformance to legal requirements, organizational policies and procedures		3	1	1	1
		Total	65	21	30	14
3.AMH/N0703	PC1.Make sure the work area is free from hazards		3	0.5	2	0.5
Stitch using machine or by hand	PC2. Follow the instructions and specifications given in the Techpack to stitch the sample		2	1	0.5	0.5
	PC3.Ask questions to obtain more information on tasks when the instructions you have are unclear		3	2	0.5	0.5
	PC4.Agree and review your agreed up on work targets with your supervisor and Check for special instructions, if any		2	0.5	0.5	1
	PC5.Use the correct tools and equipments		4	1.5	1.5	1
	PC6.Check that equipment is safe and set up in readiness for use		5	2	2	1
	PC7. Select the correct component parts for the style being worked on		4	2	1	1
	PC8.Check that the materials to be used are free from faults		4	1	2	1
	PC9.Ensure the materials used meet the specification matching a. Within a product b. b. Between a pair of products where applicable		4	1	2	1
	PC10. Carryout test sews		5	1	3	1
	PC11. Check needles and threads regularly		4	1	2	1
	PC12. Check if fabric /Component is correctly marked and pieces cut as required	100	4	1	2	1
	PC13.Fabric pieces and linings are pinned or sewn together as required, and appropriately hung in readiness for assembly.		4	1	2	1
	PC14. Report faults in the materials		2	0.5	0.5	1
	PC15.Conformtocompanyqualitysta ndards		2	0.5	0.5	1









	DO40. Depart and demand and desired				ı	
	PC16. Report any damaged work to the responsible person		3	1.5	0.5	1
	PC17.Follow company reporting procedures about defective tools and machines which affect work and report risks/problems likely to affect services to the Relevant person promptly and accurately		3	2	0.5	0.5
	PC18.Operate machines safely and in accordance with guidelines		4	1	2	1
	PC19.Optimize the positioning and layout of materials to ensure a smooth and rapid throughput		2	0.5	1	0.5
	PC20.Check the equipment prior to making the stitching, including correct controls, correct attachments, correct needle and thread		4	1	2	1
	PC21. Stitch the correct materials in the right sequence as required by the product specification		5	2	2	1
	PC22.Ensure stitched product conforms to shape and size requirement		2	0.5	1	0.5
	PC23. Ensure stitched products meets specification in terms of labels and trimmings		3	0.5	2	0.5
	PC24.Inspect stitched products against specifications		4	0.5	3	0.5
	PC25.Carry out alterations to meet customer requirements		3	0.5	2	0.5
	PC26.Minimise and dispose the waste materials in the approved manner		3	0.5	2	0.5
	PC27.Sewand apply trims by hand and machine		6	0.5	5	0.5
	PC28. Perform complex stitching operations with precision and		6	0.5	5	0.5
		Total	100	28	50	22
4. AMH/N0704	PC1.Identify and use materials required based on the					
Contribute to achieve sample	specifications given in the Techpack		6	1	4	1
quality in stitching operations	PC2.Take the necessary action when materials do not conform to quality standards		6	2	3	1









	PC7.Test,sort,track feed and examine work in progress PC8.Carryout quality checks at specified intervals according to instructions PC9. Apply the allowed tolerances PC10.Identify faults and take appropriate action for rectification PC11.Make adjustments promptly to return product to specification PC12. Fault-find materials and components for creased, stained, damage and incorrectly made-up component parts PC13.Report faults in other processes to the appropriate PC14.Maintain the required productivity and quality levels PC15. Complete and maintain	80	6 6 6 4 4 3 5	2 1 1 2 1 1 1 2	3 4 3 2 2 2 1 2	1 1 2 2 1 1 1 1 1
	documentation		7	2	3	2
5. AMH/N0102	PC1. Handle materials, machinery,	Total	80	20	41	19
Maintain work area, tools and	equipment and tools safely and correctly		3	1	1	1
machine	PC2.Use correct lifting and handling procedures		3	1	1	1
	PC3. Use materials to minimize waste		3	1	1	1
	PC4.Maintain a clean and hazard free working area		3	1	1	1
	PC5. Maintain tools and equipment		3	1	1	1
	PC6.Carryout running maintenance within agreed schedules	40	3	1	1	1
	PC7.Carryout maintenance and /or cleaning within one's responsibility		3	1	1	1









	PC8.Report unsafe equipment and other dangerous occurrences		3	1	1	1
	PC9.Ensure that the correct machine guards are in place	-	3	1	1	1
	PC10. Work in a comfortable position with the correct posture		3	1	1	1
	PC11. Use cleaning equipment and methods appropriate for the work to be carried out		3	1	1	1
	PC12.Dispose of waste safely in the designated location		2	0.5	1	0.5
	PC13.Store cleaning equipment safely after use		3	1	1	1
	PC14.Carryout cleaning according to schedules and limits of responsibility		2	0.5	1	0.5
		Total	40	13	14	13
6. AMH/N0103 Maintain health,	PC1. Comply with health and safety related instructions applicable to the workplace		4	2	1	1
safety and security at workplace	PC2.Use and maintain personal protective equipment as per protocol		3	1	1	1
	PC3. Carryout own activities in line with approved guidelines and procedures		3	1	1	1
	PC4.Maintain a healthy lifestyle and guard against dependency on intoxicants		4	2	1	1
	PC5.Follow environment management system related procedures		3	1	1	1
	PC6.Identify and correct (if possible) malfunctions in machinery and equipment		4	2	1	1
	PC7.Report any service malfunctions that cannot be rectified		4	2	1	1
	PC8. Store materials and equipment in line with manufacturer's and organisational requirements		3	1	1	1
	PC9.Safely handle and move waste and debris		3	1	1	1
	PC10.Minimize health and safety risks to self and others due to own actions	60	3	1	1	1
	PC11.Seek clarifications ,from supervisors or other authorized personnel in case of perceived risks		3	1	1	1









Grand Total			400	120	175	105
		Total	60	22	19	19
	PC18. Follow organization procedures for shutdown and evacuation when required		3	1	1	1
	PC17. Take action based on instructions in the event of fire, emergencies or accidents		3	1	1	1
	PC16. Undertake first aid, fire-fighting and emergency response training, if asked to do so		4	1	2	1
	PC15. Participate in mock drills/ evacuation procedures organized at the workplace		3	1	1	1
	PC14. Report hazards and potential risks/ threats to supervisors or other authorized personnel		3	1	1	1
	PC13. Carryout periodic walk- Through to keep work area free from hazards and obstructions, if assigned		4	1	1	2
	PC12.Monitor the workplace and work processes for potential risks and threats		3	1	1	1